

TOP BLACK OXIDE (GLOSSY) 144

This is an economical metal primer for ferrous substrate both interior and exterior applications. It has good moisture resistant property.

Colour	Black (Glossy)	
Pack Size	1, 5 and 18 litres	
Composition	<i>Binder</i>	Hydrocarbon derivative
	<i>Pigment</i>	Carbon black and inert mineral extenders
	<i>Solvent</i>	Hydrocarbon mixture
Volume Solid	61 ± 2%	
Recommended Dry Film thickness	35 – 45 microns (per coat)	
Drying Times *	<i>Touch Dry</i>	Within 2 hours
	<i>Hard Dry</i>	Within 6 hours
Over-coating Interval *	Minimum 12 hours	
Spreading Rate *	11 – 14 m ² / litre/ coat	
Application	<i>Brush/Roller</i>	Use as is, thin not exceeding 5% by volume with paint thinner or white spirit/ mineral turpentine if necessary
	<i>Conventional Spray</i>	Thin with paint thinner or white spirit/ mineral turpentine to 20% by volume
Surface Preparation	<u><i>New Unpainted Surface</i></u>	<u><i>Previous Painted Surface</i></u>
Ferrous	- Remove rust or mill scales by manual or mechanical cleaning - Ensure surface free from oil, grease and other contaminant	- Remove loose adhering paint - Remove debris, oil, grease or other contaminant before painting
Recommended Painting System	<u><i>Sequence</i></u>	<u><i>Product</i></u>
	Primer (1 coat)	Top Black Oxide (Glossy) 144
	Undercoat (1 coat)	TOP Cat Kilat Undercoat
	Finish (2 coats)	TOP Cat Kilat

* Based on recommended thickness; will vary considerably with surface characteristics, application techniques, weather and wastage.

The corresponding Safety Data Sheet (SDS) for this product shall be provided upon request.

Further inquiry and SDS request can be made to transpaint@yungkong.com

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