

## TOP BLACK OXIDE 144

This is an economical multipurpose metal primer/coating for ferrous substrate both interior and exterior applications. It has good moisture resistant property.

<b>Colour</b>	Black	
<b>Pack Size</b>	1, 5 and 18 litres	
<b>Composition</b>	<i>Binder</i>	Hydrocarbon derivative
	<i>Pigment</i>	Carbon black and inert mineral extenders
	<i>Solvent</i>	Hydrocarbon mixture
<b>Volume Solid</b>	61 ± 2%	
<b>Recommended Dry Film thickness</b>	35 – 45 microns (per coat)	
<b>Drying Times *</b>	<i>Touch Dry</i>	Within 2 hours
	<i>Hard Dry</i>	Within 6 hours
<b>Over-coating Interval *</b>	Minimum 12 hours	
<b>Spreading Rate *</b>	12 – 16 m <sup>2</sup> /litre/coat	
<b>Application</b>	<i>Brush/Roller</i>	Use as is, thin not exceeding 5% by volume with paint thinner or white spirit/mineral turpentine if necessary
	<i>Conventional Spray</i>	Thin with paint thinner or white spirit/ mineral turpentine to 20% by volume
<b>Surface Preparation</b>	<u><i>New Unpainted Surface</i></u>	<u><i>Previous Painted Surface</i></u>
<i>Metal/Mild Steel</i>	<ul style="list-style-type: none"> <li>Remove rust or mill scales by manual or mechanical cleaning</li> <li>Ensure surface free from oil, grease and other contaminant</li> </ul>	<ul style="list-style-type: none"> <li>Remove loose adhering paint</li> <li>Remove debris, oil, grease or other contaminant before painting</li> </ul>

\* Based on recommended thickness; will vary considerably with surface characteristics, application techniques, weather and wastage.

The corresponding Safety Data Sheet (SDS) for this product shall be provided upon request. Further inquiry and SDS request can be made to <a href="mailto:transpaint@yungkong.com">transpaint@yungkong.com</a>	
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